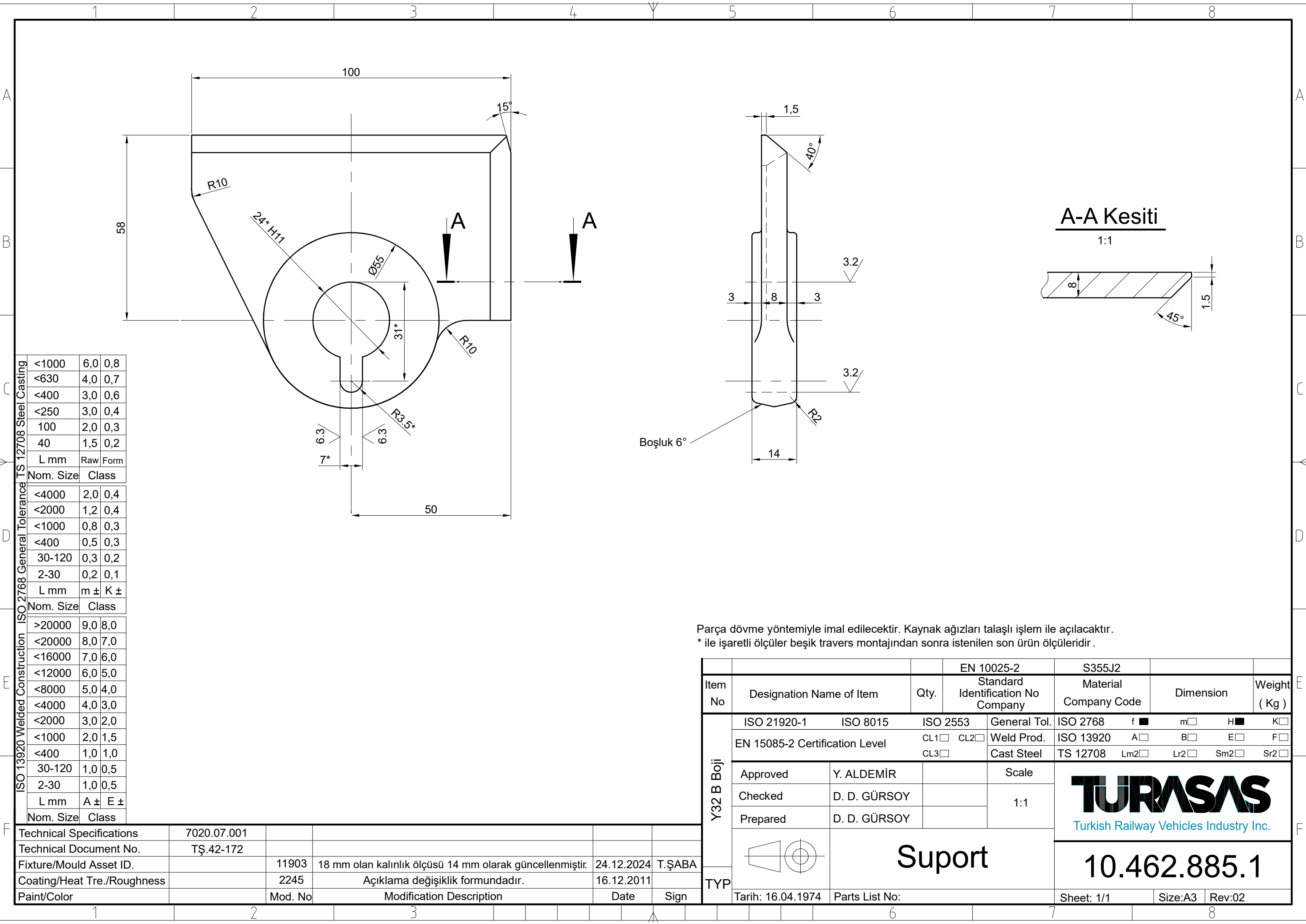
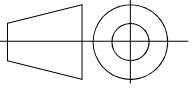




ISO 13920 Welded Construction	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
ISO 2768 General Tolerance	40	1,5	0,2
	L mm	Raw	Form
	Nom. Size	Class	
	<4000	2,0	0,4
	<2000	1,2	0,4
ISO 12708 Steel Casting	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
	L mm	m ±	K ±
ISO 13920 Welded Construction	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
	<8000	5,0	4,0
ISO 2768 General Tolerance	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
ISO 12708 Steel Casting	2-30	1,0	0,5
	L mm	A ±	E ±
	Nom. Size	Class	

Technical Specifications	7020.07.001				
Technical Document No.	TŞ.42-172				
Fixture/Mould Asset ID.		11903	18 mm olan kalınlık ölçüsü 14 mm olarak güncellenmiştir.	24.12.2024	T.ŞABA
Coating/Heat Tre./Roughness		2245	Açıklama değişikliktir formundadır.	16.12.2011	
Paint/Color		Mod. No	Modification Description	Date	Sign

Parça dövme yöntemiyle imal edilecektir. Kaynak ağızları talaşlı işlem ile açılacaktır.
* ile işaretli ölçüler beşik travers montajından sonra istenilen son ürün ölçüleridir .

			EN 10025-2	S355J2		
Item No	Designation Name of Item	Qty.	Standard Identification No Company	Material Company Code	Dimension	Weight (Kg)
Y32 B Boji	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f ■ m □ H ■ K □
	EN 15085-2 Certification Level		CL1 □ CL2 □ CL3 □	Weld Prod.	ISO 13920	A □ B □ E □ F □
				Cast Steel	TS 12708	Lm2 □ Lr2 □ Sm2 □ Sr2 □
	Approved	Y. ALDEMİR		Scale	 Turkish Railway Vehicles Industry Inc.	
	Checked	D. D. GÜRSOY		1:1		
TYP	Prepared	D. D. GÜRSOY				
		Suport			10.462.885.1	
Tarih: 16.04.1974		Parts List No:			Sheet: 1/1	Size:A3 Rev:02